



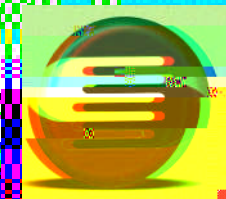
RECENT QUALITY ASSURANCE INITIATIVES FOR THE ANALYSIS LABORATORY – ARE WE ON THE RIGHT PATH?

3A and OMR

Royal Food Standards Agency

Institute of Food Research

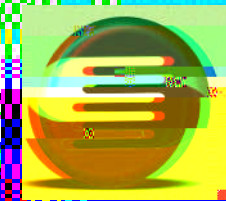
Norwich Research Park, Colney, Norwich, NR4 7UA



Theobald was an interesting character – and he

marked student notes of his lectures.

William O'Connell's Nancy Annen sent this
lecture slip, to recognise a successful career.



The “quality assurance aspects” of the Food Analysis

Food safety and quality are well defined as the result of Good



REQUIREMENTS

3. The following criteria shall be adopted by laboratories involved in the import and export control of foods:

Competence: The general criteria for testing laboratories are given in OIE/CIC/Case 25/95, "General criteria for the accreditation of laboratories for the analysis of foodstuffs".

Participation in appropriate proficiency testing schemes for food analysis which conform to the requirements laid down in the International harmonized protocol for the proficiency testing of (Chemical) Analytical Laboratories, Pure and Applied Chemistry 65 (1993) 2132-2144, already adopted for Codex purposes by the CAC at its 21st Session in July 1995.



Whenever available, use methods of analysis which have been validated according to the principles laid available 05121



Method Criteria in Codex

- accuracy
- applicability (matrix, concentration range and preference given to 'general' methods)
- detection limit

determination limit

precision (repeatability in a laboratory, within laboratory, reproducibility in a laboratory, within laboratory and between laboratories) will give an overall perspective in data rather than measurements and certain considerations

- relative
- selectivity
- sensitivity
- linearity



• **the current emphasis target towards**
• **acceleration, Dollar currency testing and**
• **method variation**



REGULATION (EC) No 882/2004 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL

April 2004

of the Commission concerning the control of the compliance with field and food law, animal health and welfare rules



Article 11

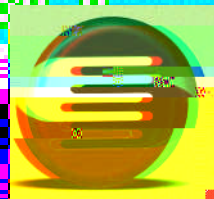


(b) In the absence of the above, with other
members of the intended audience
as mentioned in announcements with scientific
interest.



2. Where paragraph 1 does not apply, validation of methods of analysis may take place within a single laboratory according to an internationally accepted protocol.

IUPAC harmonised guidelines for single-laboratory validation of methods of analysis (Michael Thompson, Stephen L. R. Ellison and Roger Wood, Pure Appl. Chem. 2002, 74(5), 835-855) now accepted in EU and Codex.



Many of the possible methods of analysis

Start of a career (1980) in the case of a
candidate in a book



4. The following implementing measures may



(b) performance criteria analysis parameters

metal element uniformity and procedures
for the value of different nodes referred to

(a) and

(c) rules on the interpretation of results



6. In particular, they shall ensure that feed and



Article 12

Official laboratories

There is a reference laboratory shall designate
the laboratory that will carry out the analysis of
samples taken during official control.



2. However, competent authorities may only designate laboratories that operate and are assessed and accredited in accordance with the following European standards:

(a) EN ISO/IEC 17025 or General requirements for the competence of testing laboratories;



(b) EN 45002 on “General criteria for the assessment of testing laboratories”;

European Union Directive on Calibration and Testing and Laboratory Accreditation systems, general and specific criteria for operation and recognition, taking into account criteria for different testing standards laid down in Community legislation and food law.



3. The accreditation and assessment of testing laboratories referred to in paragraph 2 may relate to individual tests or groups of tests.

4. A competent authority may change the designation referred to in paragraph 1 when the conditions envisaged in paragraph 2 are no longer fulfilled.



CHARACTERISATION OF METHODS OF ANALYSIS

1. Methods of analysis should be characterised by the following criteria:

- (a) accuracy
- (b) reliability (that is, the confidence interval)
- (c) limit of detection
- (d) limit of determination
- (e) precision



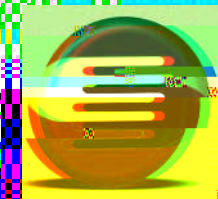
- (f) repeatability;
- (g) reproducibility;

- (h) accuracy;
- (i) precision;
- (j) sensitivity;

- (k) linearity;



2. The precision values referred to in $H(e)$ shall either be obtained from a collaborative trial which has been conducted in accordance with an internationally



4. In situations where methods of analysis can only be available within a single laboratory, then the should be validated in accordance with external criteria (see Guidelines) or where performance criteria for analytical methods have been established, be based on criteria

randomly testing

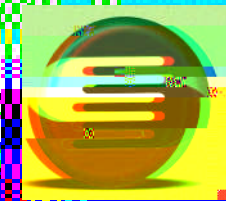


5. Metodologia de análise de dados em R

Resumo de como se conecta o R com o Excel

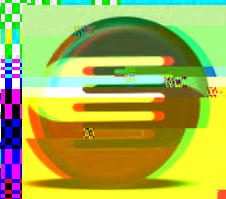
Exemplos de análises

Controle de Qualidade



Exactly the same requirements now apply to FSA surveys.

U.S. MEDICAL FOOD STANDARDS AGENCY
TECHNICAL SURVEYS
Call for website.



It is also important to recognise the effect of the production of the criteria and performance measures on the choice of methods of analysis and the selection of data. What this means for the analyst is that



In particular the analyst must:

- Decide what is an acceptable method
- Assess the analytical performance characteristics
- Consider the effect on the development of an uncertainty function approach to methods of analysis
- Consider the role of validation of methods within a single laboratory



Methods of Analysis

Multiple approaches to evaluating acceptable performance

Methods



Criteria Approach

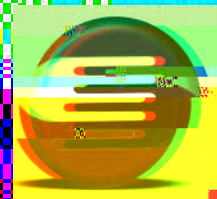
The introduction of the criteria approach does mean that thought now has to be given to developing defining and quantifying the specific criteria required in each instance. This is often complex and a matter of judgement. However, it has also been considered

that a risk assessment can be said to be using acceptable methods if

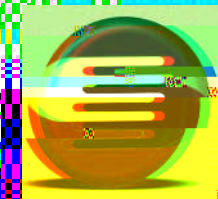
analysts are:

- identify critical performance parameters and assign numerical values to these (the traditional approach)

To identify a maximum acceptable uncertainty



Examples



Performance Criteria – Traditional Approach

Specific methods for the determination of tin contents in pre-1990 lead laboratories should use leaded petrol test units. The performance criteria in the leaded petrol test should be used for all leaded petrol test units. The performance criteria in the leaded petrol test should be used for all leaded petrol test units. The performance criteria in the leaded petrol test should be used for all leaded petrol test units.

from EU Tin Sampling and Analysis Directive



Table 3: Performance criteria of methods for tin analyses

	Method	Reference
Precision	±0.0010 mg/g	10
Recovery	80% - 105%	10
Specificity	Free from matrix or spectral interferences	10
	40 RRAT or 40 RRAT values of ρ_{es} (at least 3) in the validation collaborative trial	10



Performance Criteria – Uncertainty Function Approach

However, an uncertainty approach may also be used to assess the suitability of the method of analysis to be used by the laboratory. The laboratory may use a method which will

produce results with a maximum standard uncertainty given by the following formula:

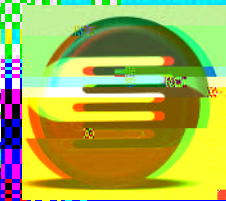
$$U_{max} = \frac{C}{C_0} \times \frac{1}{\sqrt{2}}$$

where: U_{max} is the maximum standard uncertainty

C is the detection limit of the method

C_0 is the concentration of interest

Results with an uncertainty less than that stipulated above will be produced by a method which is equivalent to one meeting the performance characteristics given in Table 3.



Measurement Uncertainty

It is an issue of 1000 analysts
One of the consequences of the 02 accreditation



REPORT TO THE STANDING COMMITTEE ON THE FOOD CHAIN AND ANIMAL HEALTH

ON THE
CORRELATION
OF THE
GAP BETWEEN ANALYTICAL RESULTS
OBTAINED BY MEASUREMENT UNDER
CERTAIN RECOVERY FACTORS
AND THE PROVISION OF FOOD AND FEED
LEGISLATION



CONSEQUENCES OF REPORTING RESULTS IN DIFFERENT WAYS

There are potential problems with the reporting of results for which there is a **least** level of significance. This is best explained by example.

Assume that the true population mean is 4.0



Situation a

At this level, you'll be able to work with a group of people and make decisions. You'll be able to take the same view and agree on a plan.



Situation b

Here the level reported is above the statutory limit but the true value lies in the range 3.4 to 8.6 $\mu\text{g}/\text{kg}$. The level and its uncertainty would be reported as:

For some countries would report the sample as 6.0 $\mu\text{g}/\text{kg}$ with an uncertainty of 0.9 $\mu\text{g}/\text{kg}$ (mainly) and because it is not possible to show that the true value has been exceeded no action will be taken.

For other countries may take action on the 6.0 $\mu\text{g}/\text{kg}$ result, without taking uncertainty into account. For these countries, the material will be deemed to be non-compliant.



Situation c

Are the levels indicated above those of the situation and the true values, yes or no, range from 0 to 100%.

Yes: All parameters in state that the meter does not correspond with the specification.



Conclusion

In situation, but there is the possibility that different

units will make on the same decision at the same time

whether the material conforms with the

requirements of the code of ethics or not

to be the situation

in their own diagrams

to be the situation

to be the situation

to be the situation

to be the situation

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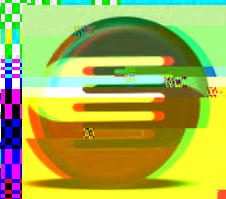
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Upper
Control

Results above limit
Results within uncertainty
Results below limit
Results above limit
Results within uncertainty
Results below limit



Recent Contaminant Regulations

Central to the success of the
Measurement Uncertainty



THE USE OF RECOVERY INFORMATION IN ANALYTICAL MEASUREMENT

A real example may result in a manyotox area where the limit is a $4\mu\text{g}/\text{kg}$ for cretaox. The following situation may arise:

- A sample will analyse at $5\mu\text{g}/\text{kg}$ during a routine analysis.
- A recovery of 70% is determined by a method.
- A policy is to apply a recovery correction as a matter of policy and so the reported result will be $3.5\mu\text{g}/\text{kg}$ and so the sample will be in compliance with the $4\mu\text{g}/\text{kg}$ limit.



Country B, however, uses recovery corrections as a matter of policy. That country could analyse the “same” sample using the “same” methodology and obtain the “same”

results. It will not be a bug, but a feature of the analysis. Hence there is a loss of great value



CONCLUSIONS

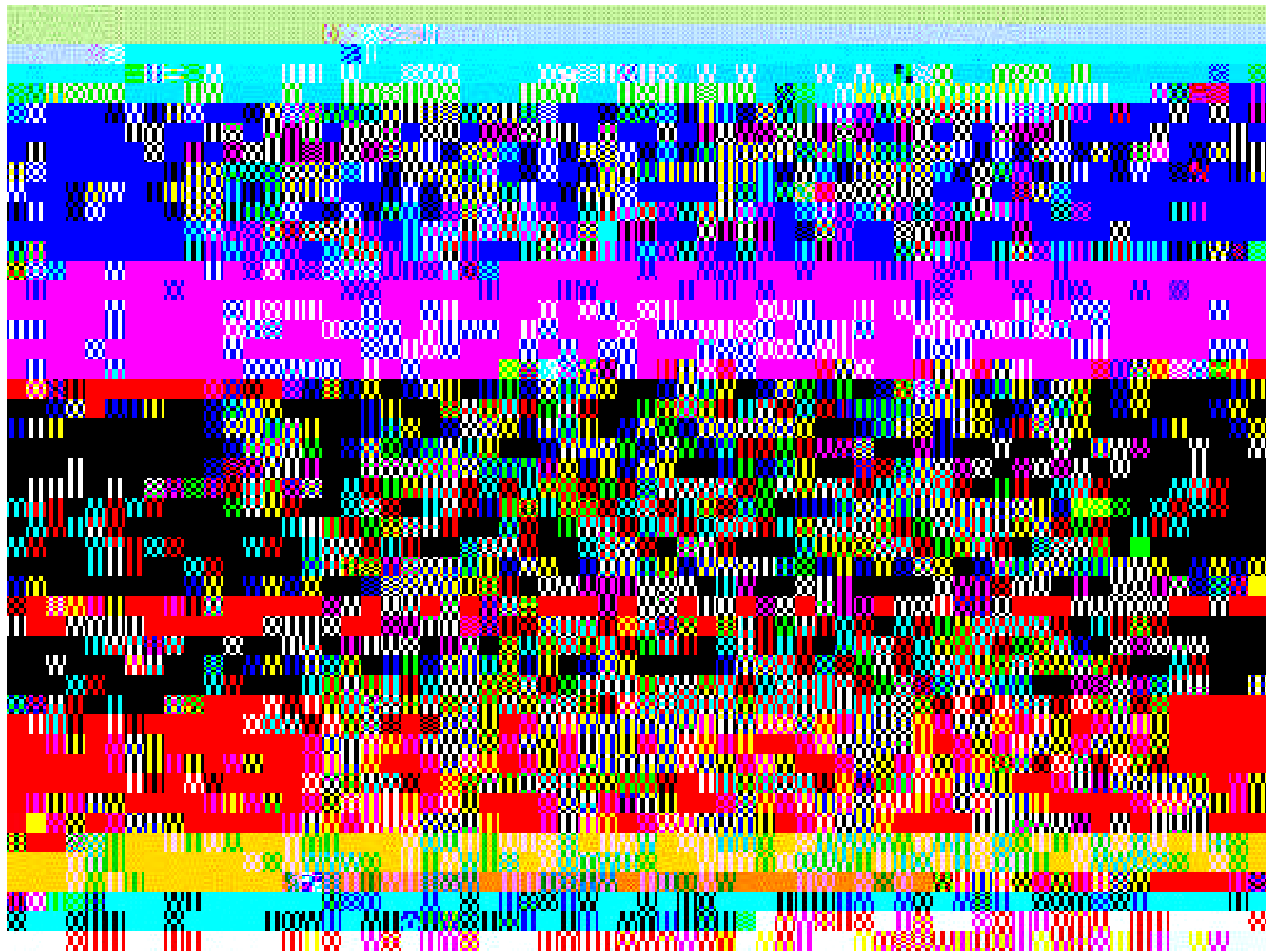
With the evaluation process not being given more weight



Extracts from FSA letter of 8 May 2003

IN THE MATTER OF FINANCE IN RESEARCH
NOTICE TO CONTRACTORS OF FINANCE IN RESEARCH
AND NER

This letter is important to all current and potential contractors of
Finance in Research and NER. It contains information on the
contractors in the future – please read and act.





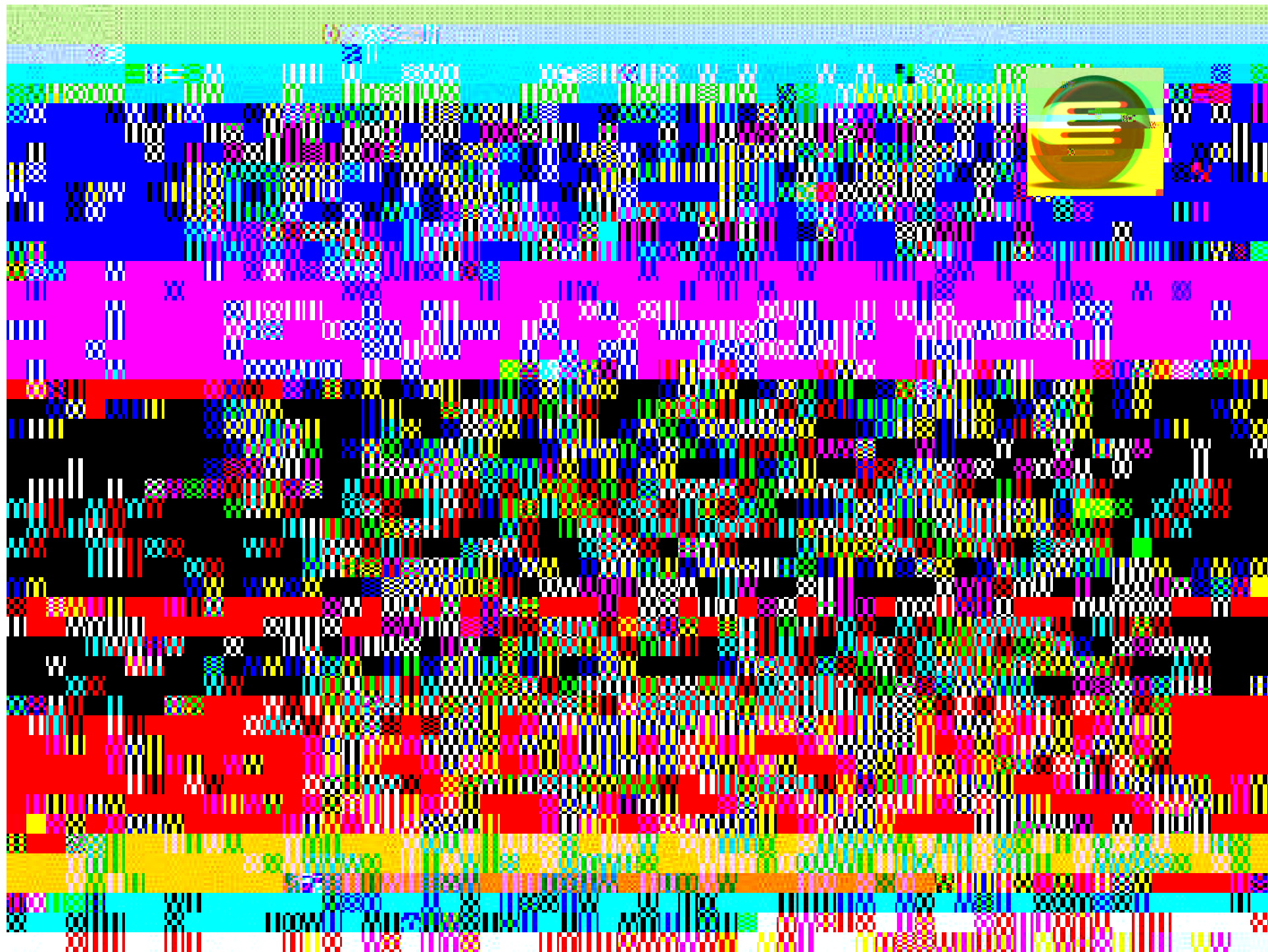
This Code has also been endorsed by the Department of Agriculture and Rural Development for Northern Ireland (DARDNI), the Scottish Executive Environment Rural Affairs Department (SEERAD) and the Welsh Government Agriculture and Rural Affairs Department (WA@RAD). It is intended to provide a framework for auditing and reporting on assets and will apply where possible to all research funded by DARDNI, SEERAD, WA@RAD and to the research funded by BBSRC and NERC in their own institutes.



In the period June 2003 to May 2004 research providers who have, or who might expect to seek, funding from Defra, the FSA, DARDNI, SEERAD or WAGARAD were

asked to complete the Contract Carefully in relation to their current processes

However, Defra will receive some cases or case material with a selection of their current contracts to help establish their current position and to give feedback and guidance on areas for development. Where these are also FSA contractors, Defra will share the information gained with the FSA.





Aspects of the

JOIN CODE PRACTICE FOR PERIODS



Principles behind the Code of Practice

Formal oversight by the above mentioned bodies is expected to be commensurate with the quality of the research involved. (2) The domain of qualitative science (3)



- **Account** – Set the aim of the program, its objectives and the expected outcomes
- **Structure** – Organize the content of work



Understand the research, giving confidence that
processes and procedures used to generate
the research are
rigorous, relevant and accurate



Compliance with the Code of Practice



On a full scale, encouraged to discuss with the
Board any clauses in the Code that they
deem to be of importance necessary in the
context of the proposed research plan.



Monitoring of compliance with the Code of Practice

Monitoring of compliance with the Code is to be undertaken by the Forensic Services Unit

and policies and managed processes exist to support compliance with the Code

- That these are being applied in practice



In the short term, the Funding Bodies can require contracting a qualified planned internal audit firm to the Funding Bodies reserve fund, which will allow certain articles related to carried forward surplus from the previous year. Funding Bodies may also conduct an audit of a contractor's financial system if deemed necessary.



In the longer term it is expected that most research organisations will assure the quality of their research processes by means of a voluntary standard as offered by an authority and accepted by multiple institutions against an objective internationally recognised standard that is fit for purpose.



Specific requirements in the Code of Practice

1.



5. *Health and Safety*

6. *Handling of samples and materials*

Facilities and equipment

Documentation of procedures and methods

Research work records

[Here all records must be of sufficient quality to present an accurate picture of the work performed, enabling it to be repeated if necessary.]



9. *Research/work records (contd)*

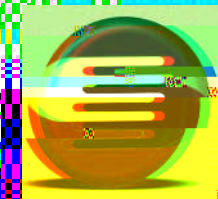
[The Project Leader must ensure the validity of the work by carrying out regular reviews of the records of research activities.]

Information on the records should be recorded in a

form that ensures their integrity and security and

prevents unauthorised modification for a period

agreed by the Funding Body.]



DECLARATION TO ACCOMPANY RESEARCH PROPOSALS

I, the undersigned, am aware of the requirements of the Office of Research and in the proposal





Extract from letter of 4 February 2004

To: All current contractors for FSA research/survey contracts

COD OF PRACTICE ON RESEARCH ETHICS

GOV.UK

As an FSA contractor, you need to ensure that you understand and consider how your current procedures align with the requirements of the

Government's 2003 Code of Practice on Research Ethics. We are

requesting that you make a declaration of compliance with the Code's provisions as part of the application.



Activities since May 2003

In the first stage of implementation from May 2000 to May 2004, contacts (making a total of 100) were requested to sign a declaration of their willingness to accept the Code's provisions and that they would be open to certain stipulations. In all activities have therefore focussed on raising and maintaining awareness of the Code.



The Agency's Research Coordination Unit (RCU)

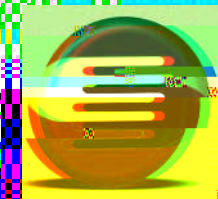
• issues background information on the Code
• its implementation to internal Agency projects
• the critical and external programme
• works together with guidance on national
awareness of the Code with Conventions



The guidance made clear that project officers are not in a position to or need expertise to carry out a full audit against the Code. However, they are in a position to raise concerns in the context of ongoing projects on projects which do not highlight aspects of the Code.



As another part of the implementation phase, Defra has contracted the United Kingdom Accreditation Service (UKAS) to undertake a series of competence assessments with a selection of contractors to determine their competence in relation to the Code's provisions and to provide feedback areas for development.



Defra selected its top 20 contractors in terms of
research funding from the Defra funding which
is split into a significant number of Agencies
and contractors. This covers different types of
organisation including Research Institutes and
Agencies, University Departments etc.
and other contractors.



What is coming up – Declaration of compliance and audit

As a consequence of the audit made when the Code was launched, in 2004, controls on making a bid for funding will be expected to make a more definitive declaration of compliance with the Code.